

Extrusion:

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"Your #1 Source for Chemical Foaming Agents"

FoamazolTM 811

Chemical Foaming Agent

PRODUCT DATA

Application	Intended for extrusion and molding applications where lower processing temperatures are used
Characteristics:	Exothermic Decomposition
Regulatory Status:	All Raw Materials Are GRAS (generally regarded as safe)
Physical Appearance:	Supplied as yellow pellets
Technical Data	
Decomposition Range:	163-177°C (325-350°F)
Processing Recommendations:	Maximum gas yields are achieved when processing temperatures of 177-204°C (350-400°F) are reached
<u>Usage Levels</u>	
Injection Molding:	1-3%

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0.5-1.5%